PRODUCT FEATURES

- Ideal for wide range of substrates with close spacing and edge distance.
- Economical with wide range of fixings and bonding applications.
- Suitable for damp hole, cored hole and oversized holes.
- Recommended for chemical studs and rebar fixings.
- Extended working time ideally for tropical climate.
- · Low shrinkage with high load applications.

RESIN SPECIFICATIONS

- 100% Solid Epoxy Resin grey after mixing.
- Specific weight: 1.5 g/cm³.
- Compressive strength (ASTM D 695): 95 N/mm².

• Cartridges should be stored in their original packaging in cool conditions $(+5^{\circ}\text{C} \sim +25^{\circ}\text{C})$ out of direct sunlight. When stored in this condition, the shelf life will be 18 months from the date of manufacture.

SUBSTRATES

- RC concrete C20/25 to C50/60 at maximum according to EN 206-1:2000-12.
- Solid stone & other solid masonry.



HOLE ORIENTATION







LOADING ZONES



VA RODS AVAILABILITY



BASIC LOADING DATA

- For static and quasi-static loadings.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Loading applicable to dry or wet concrete.
- Concrete compressive strength C20/25 (f_{ck,cube} = 25 N/mm²).
 Loading based on standard anchorage depth.
- For non-cracked concrete.

CHARACTERISTIC RESISTANCE [F _{Rk}]									CLASS 5.8
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rk}	[kN]	18.0	29.0	42.0	57.6	93.4	125.8	176.0	212.0
Shear Load, V _{pt}	[kN]	9.0	15.0	21.0	39.0	61.0	88.0	115.0	140.0

DESIGN RESISTANCE [F _{Rd}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rd}	[kN]	12.0	17.0	24.9	32.0	51.9	69.9	97.8	117.8
Shear Load, V _{Bd}	[kN]	7.2	12.0	16.8	31.2	48.8	70.4	92.0	112.0

RECOMMENDED LOAD [F _{Rec}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rec}	[kN]	8.6	12.1	17.8	22.9	37.1	49.9	69.9	84.1
Shear Load, V _{Rec}	[kN]	5.1	8.6	12.0	22.3	34.9	50.3	65.7	80.0

^{*} Bold Italic numbers represent steel failure.



CHARACTERISTIC RESISTANCE [F _{Rk}]	CHARACTERISTIC RESISTANCE [F _{Rk}]								
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rk}	[kN]	21.8	30.6	44.8	57.6	93.4	125.8	176.0	212.0
Shear Load, V _{Rk}	[kN]	15.0	23.0	34.0	63.0	98.0	141.0	184.0	224.0

DESIGN RESISTANCE [F _{Rd}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rd}	[kN]	12.1	17.0	24.9	32.0	51.9	69.9	97.8	117.8
Shear Load, V _{Rd}	[kN]	12.0	18.4	27.2	50.4	78.4	112.8	147.2	179.2

RECOMMENDED LOAD [F _{Rec}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rec}	[kN]	8.6	12.1	17.8	22.9	37.1	49.9	69.9	84.1
Shear Load, V _{Rec}	[kN]	8.6	13.1	19.4	36.0	56.0	80.6	105.1	128.0

^{*} Bold Italic numbers represent steel failure.

CHARACTERISTIC RESISTANCE [F _{Rk}]	STAINLESS	STEEL CLA	CLASS A2/A4						
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rk}	[kN]	21.8	30.6	44.8	57.6	93.4	125.8	176.0	212.0
Shear Load, V _{Rk}	[kN]	13.0	20.0	30.0	55.0	86.0	124.0	161.0	196.0

DESIGN RESISTANCE [F _{Rd}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rd}	[kN]	12.1	17.0	24.9	32.0	51.9	69.9	97.8	117.8
Shear Load, V _{Rd}	[kN]	8.3	12.8	19.2	35.3	55.1	79.5	103.2	125.6

RECOMMENDED LOAD [F _{Rec}]									
Anchor Size		M8	M10	M12	M16	M20	M24	M27	M30
Tensile Load, N _{Rec}	[kN]	8.6	12.1	17.8	22.9	37.1	49.9	69.9	84.1
Shear Load, V _{Rec}	[kN]	6.0	9.2	13.7	25.2	39.4	56.8	73.7	89.7

^{*} Bold Italic numbers represent steel failure.

▶ SERVICE TEMPERATURE RANGE

The Statheros EPG65 is 100% Solid Epoxy Resin performance based on the tabulated temperature range as given below. A gradual temperature increase in base material may lead to a reduction of design bond stress.

TEMPERATURE RANGE	BASE MATERIAL	MAXIMUM LONG TERM	MAXIMUM SHORT TERM
	TEMPERATURE	BASE MATERIAL TEMPERATURE	BASE MATERIAL TEMPERATURE
Temperature Range	+10 °C to + 45 °C	+ 20 °C	+ 40 °C

Maximum Short Term Base Material Temperature

Short term temperature refers to those elevated base material temperature occurred over brief moment such as diurnal cycling intervals.

Maximum Long Term Base Material Temperature

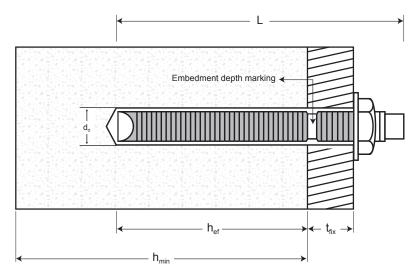
Long term temperature refers to those elevated base material temperature occurred over a significant long period of time.



SETTING DETAILS

ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
Standard Anchor Length, L	[mm]	110	130	160	190	260	300	340	380
Nominal Drill Hole Diameter, d ₀	[mm]	10	12	14	18	24	28	32	35
Fixture Hole Diameter, d _{fix}	[mm]	9	12	14	18	22	26	30	33
Maximum Fixture Thickness, t _{fix}	[mm]	15	20	30	40	50	55	60	70
Recommended Torque, T _{inst}	[Nm]	10	20	40	80	135	200	240	270
Minimum Anchorage Depth, h _{etmin}									
Minimum Anchorage Depth, h _{et,min}	[mm]	60	60	70	80	90	96	108	120
Minimum Spacing, s _{min}	[mm]	40	40	40	45	50	55	60	65
Minimum Edge Distance, c _{min}	[mm]	40	40	40	45	50	55	60	65
Minimum Concrete Thickness, h _{min}	[mm]	100	100	100	115	130	160	180	200
		Max	kimum Anchora	ige Depth, h _{ef,ma}	ах				
Maximum Anchorage Depth, h _{ef,max}	[mm]	160	200	240	320	400	480	540	600
Minimum Spacing, s _{min}	[mm]	40	40	40	45	50	55	60	65
Minimum Edge Distance, c _{min}	[mm]	40	40	40	45	50	55	60	65
Minimum Concrete Thickness, h _{min}	[mm]	200	224	268	336	444	532	600	670
Standard Anchorage Depth, h _{etstd}									
Standard Anchorage Depth, h _{ef,std}	[mm]	80	90	110	125	170	210	250	270
Minimum Spacing, s _{min}	[mm]	40	45	55	65	85	105	125	135
Minimum Edge Distance, c _{min}	[mm]	40	45	55	65	85	105	125	135
Minimum Concrete Thickness, h _{min}	[mm]	$[mm] \hspace{1cm} h_{\text{ef,std}} + 30 mm \geq 100 mm \hspace{1cm} h_{\text{ef,std}} + 2 d_{\text{o}}$							

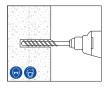
SETTING DIAGRAM



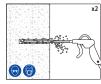
► INSTALLATION PROCEDURES

Before commencing installation ensure the operative is equipped with appropriate personal protection equipment, SDS Hammer Drill, Air Blower, Hole Cleaning Brush, good quality Dispensing Tool - either manual or power operated, Chemical Cartridge with mixing nozzle and extension tube, if needed.

1. Using the SDS Hammer Drill in rotary hammer mode for drilling, with a carbide tipped drill bit of the appropriate size, drill the hole to the specified hole diameter and depth.

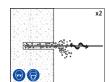


2. Insert the Air Lance to the bottom of the hole and depress the trigger for 2 seconds. The compressed air must be clean – free from water and oil – and at a minimum pressure of 6bar.



Perform the blowing operation twice.

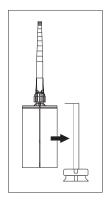
3. Select the correct size Hole Cleaning Brush. Ensure that the brush is in good condition and the correct diameter. Insert the brush to the bottom of the hole, use a brush extension if needed to reach the bottom of the hole and withdraw with a twisting motion. There should be positive interaction between the steel bristles of the brush and the sides of the drilled hole.



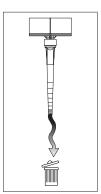
Perform the brushing operation twice.

- 4. Repeat 2
- 5. Repeat 3
- 6. Repeat 2
- 7. Select the appropriate static mixer nozzle, check that the mixing elements are present and correct (do not modify the mixer). Attach mixer nozzle to the cartridge. Check the Dispensing Tool is in good working order. Place the cartridge into the dispensing tool.

Note: The Nozzle type 4 is in two sections. One section contains the mixing elements and the other section is an extension piece. Connect the extension piece to the mixing section by pushing the two sections firmly together until a positive engagement is felt.



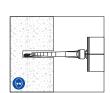
8. Extrude some resin to waste until an even-colored mixture is extruded. The cartridge is now ready to use.



9. Attach an extension tube with resin stopper (if required) to the end of the mixing nozzle with a push fit.



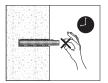
10. Insert the mixing nozzle to the bottom of the hole. Extrude the resin and slowly withdraw the nozzle from the hole. Ensure no air voids are created as the nozzle is withdrawn. Inject resin until the hole is approximately 3/4 full and remove the nozzle from the hole.



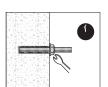
11. Select the steel anchor element and ensure it is free from oil or other contaminants, and mark with the required embedment depth. Insert the steel element into the hole using a back and forth twisting motion to ensure complete cover, until it reaches the bottom of the hole. Excess resin will be expelled from the hole evenly around the steel element and there shall be no gaps between the anchor element and the wall of the drilled hole.



- 12. Clean any excess resin from around the mouth of the hole.
- 13. Do not disturb the anchor until at least the minimum curing time has elapsed. Refer to the Gel and Curing Timetable to determine the appropriate cure time.



14. Position the fixture and tighten the anchor to the appropriate installation torque.



Do not over-torque the anchor as this could adversely affect its performance.



▶ GEL AND CURING TIME

BASE MATERIAL TEMPERATURE T _{base material} (°C)	GEL TIME (WORKING TIME) t _{gel} (mins)	CURING TIME FOR DRY HOLE t _{cure} (hrs)	CURING TIME FOR DAMP HOLE t _{cure} (hrs)
$+10 \le T_{\text{base material}} < +20$	60	12	24
$+20 \le T_{\text{base material}} < +30$	15	7	14
$+30 \le T_{\text{base material}} < +40$	7	5	10
Above +40	4	3	6

^{*} Cartridge should be \geq +10°C.

MATERIAL SPECIFICATIONS

DESIGNATION	MATERIAL
VA Rods - Class 5.8 & 8.8 M8 - M30	Strength class 5.8, 8.8 to EN ISO 898-1 Steel, zinc plated \geq 5 μ m to EN ISO 4042 Steel, hot dipped galvanised \geq 40 μ m to EN ISO 10684
Washer ISO 7089	Steel, zinc plated to EN ISO 4042 Steel, hot dipped galvanised to EN ISO 10684
Hexagon Nut EN ISO 4032	Strength class 5.8, 8.8 to EN ISO 898-2 Steel galvanised \geq 5 μ m to EN ISO 4042 Hot dipped galvanised \geq 40 μ m to EN ISO 10684
VAS Rods - Class A2 & A4 M8 - M30	Strength class A2-70 & A4-70 to EN ISO 3506-1 Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 to EN 10088
Washer ISO 7089	Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088
Hexagon Nut EN ISO 4032	Strength class A2-70 & A4-70 to EN ISO 3506-2 Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 to EN 10088

► MECHANICAL PROPERTIES

ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
Cross Sectional Area, A _s	[mm²]	36.6	58.0	84.3	157.0	245.0	353.0	459.0	519.0
Nominal Tensile Strength, f _{uk} ~ Carbon Steel: Class 5.8 ~ High Tensile Steel: Class 8.8 ~ Stainless Steel: Class A2/A4	[N/mm²]	500 800 700	500 800 700	500 800 700	500 800 700	500 800 700	500 800 700	500 800 700	500 800 700
Nominal Yield Strength, f _{yk} ~ Carbon Steel: Class 5.8 ~ High Tensile Steel: Class 8.8 ~ Stainless Steel: Class A2/A4	[N/mm²]	400 640 450	400 640 450	400 640 450	400 640 450	400 640 450	400 640 450	400 640 450	400 640 450
Elastic Moment Of Resistance, W _{el}	[mm³]	31.2	62.3	109.2	277.5	540.9	935.5	1,245.0	1,668.0
Design Bending Moment, M _{Rd.s} ~ Carbon Steel: Class 5.8 ~ High Tensile Steel: Class 8.8 ~ Stainless Steel: Class A2/A4	[Nm]	15.2 24.0 16.7	29.6 48.0 33.3	52.8 84.0 59.0	132.8 212.8 149.4	260.0 415.2 291.0	448.8 718.4 503.8	665.6 1,065.6 746.8	900.0 1,439.2 1,009.0

The design bending moment is derived from $M_{Rd,s} = M_{Rk,s}/\gamma_{MK,N}$ where the partial safety factor is 1.25 for carbon steel 5.8 and high tensile steel 8.8; 1.56 for stainless steel A2/ A4. The recommended bending moment is derived from $M_{Rec,s} = M_{Rd,s}/\gamma_F$ where the partial safety factor is 1.4.



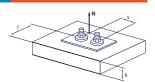
TENSION LOAD [Npd]

Design Steel Tensile Resistance:

Design Pull-Out Resistance: $N_{\text{Rd,p}} = N_{\text{Rd,p}}^{\text{0}} \cdot \Psi_{\text{h,N}} \cdot \Psi_{\text{p,N}}$

Design Concrete Cone Resistance: $N_{\text{Rd,c}} = N_{\text{Rd,c}}^{\text{o}} \cdot \Psi_{\text{h,N}} \cdot \Psi_{\text{g,N}} \cdot \Psi_{\text{s,N}} \cdot \Psi_{\text{c,N}}$

 $N_{Rd,s}$



STEEL TENSILE RESISTANCE [N_{Rd.s}]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- For non-cracked and cracked concrete.
- Data valid only for specified steel grade.



ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
		C	arbon Steel:	Class 5.8					
$N_{Rd,s}$	[kN]	12.0	19.3	28.0	52.7	82.0	118.0	153.3	187.3
	High Tensile Steel: Class 8.8								
$N_{\text{Rd,s}}$	[kN]	19.3	30.7	44.7	84.0	130.7	188.0	244.7	299.3
Stainless Steel: Class A2/A4									
$N_{Rd,s}$	[kN]	13.7	21.6	31.1	57.9	90.5	130.0	168.9	206.8

The design steel tensile resistance is derived from $N_{Rd,s} = N_{Rk,s} / \gamma_{MR,N}$ where the partial safety factor is 1.5 for carbon steel 5.8 and high tensile steel 8.8; 1.9 for stainless steel A2/A4. The recommended load is derived from $N_{Rec,s} = N_{Rd,s} / \gamma_F$ where the partial safety factor is 1.4.

PULL-OUT RESISTANCE [N_{Rd,p}]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Loading applicable to dry and wet concrete.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).
- For non-cracked concrete.



ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
h _{ef,std}	[mm]	80	90	110	125	170	210	250	270
N ⁰ _{Rd.p}	[kN]	12.1	17.0	24.9	32.0	51.9	69.9	97.8	117.8

The design pull-out resistance is derived from $N^0_{Rd,p} = N^0_{Rd,p} / \gamma_{Rd,N}$ where the partial safety factor is 1.8. The recommended load is derived from $N^0_{Rec,p} = N^0_{Rd,p} / \gamma_F$ where the partial safety factor is 1.4.

CONCRETE CONE RESISTANCE [N_{Rd}c]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Loading applicable to dry and wet concrete.
- Concrete compressive strength C20/25 (f_{ck,cube} = 25 N/mm²).
- For non-cracked concrete.



ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
h _{ef,std}	[mm]	80	90	110	125	170	210	250	270
N ⁰ _{Rd,c}	[kN]	24.1	28.7	38.8	47.1	74.6	102.5	133.1	149.4

The design concrete cone resistance is derived from $N^0_{Rd,c} = N^0_{Rd,c} / \gamma_{RC,N}$ where the partial safety factor is 1.5. The recommended load is derived from $N^0_{Rec,c} = N^0_{Rd,c} / \gamma_F$ where the partial safety factor is 1.4.

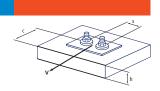


SHEAR LOAD [V_{Rd}]

lower value of $[V_{\rm Rd,s}$; $V_{\rm Rd,c}$; $V_{\rm Rd,cp}]$ Design Shear Resistance, V_{Rd}:

Design Steel Shear Resistance:

 $V_{Rd,s}$ Design Concrete Edge Shear Resistance: $V_{Rd,c} = V_{Rd,c}^0 + \Psi_{\beta,V}^* \Psi_{\alpha,V}^* \Psi_{sc,V}$ Design Concrete Pry-Out Resistance: $\boldsymbol{V}_{Rd,cp} = \boldsymbol{V^0}_{Rd,cp} * \boldsymbol{\Psi}_{\beta,V} * \boldsymbol{\Psi}_{s,N} * \boldsymbol{\Psi}_{c,N}$



STEEL SHEAR RESISTANCE [V_{Pd c}]

- For static and quasi-static loadings.
- Only a single anchor is considered. For non-cracked and cracked concrete.
- Data valid only for specified steel grade.



ANCHOR SIZE	M8	M10	M12	M16	M20	M24	M27	M30	
	C	arbon Steel:	Class 5.8						
V _{Rd,s} [kN]	7.2	12.0	16.8	31.2	48.8	70.4	92.0	112.0	
High Tensile Steel: Class 8.8									
V _{Rd,s} [kN]	12.0	18.4	27.2	50.4	78.4	112.8	147.2	179.2	
Stainless Steel: Class A2/A4									
$V_{Rd,s}$ [kN]	8.3	12.8	19.2	35.3	55.1	79.5	103.2	125.6	

The design steel shear resistance is derived from $V_{Rd,s} = V_{Rk,s} / \gamma_{Ms,v}$ where the partial safety factor is 1.25 for carbon steel 5.8 and high tensile steel 8.8; 1.56 for stainless steel A2/A4. The recommended load is derived from $V_{\rm Rec,s} = V_{\rm Rd,s}$ / $\gamma_{\rm F}$ where the partial safety factor is 1.4.

CONCRETE EDGE SHEAR RESISTANCE [V_{Rd.}]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Loading applicable to dry and wet concrete.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).
- For non-cracked concrete.



ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
h _{ef,std}	[mm]	80	90	110	125	170	210	250	270
C _{min}	[mm]	40	45	55	65	85	105	125	135
$V^0_{Rd,c}$	[kN]	3.6	4.7	6.9	10.1	17.4	25.8	35.8	42.1

The design concrete edge shear resistance is derived from $V^0_{Rd,c} = V^0_{Rk,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rec,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the recommended load is derived from $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the recommended load is derived from $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the recommended load is derived from $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the recommended load is derived from $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the recommended load is derived from $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ is the $V^0_{Rd,c} = V^0_{Rd,c} \ell_{\gamma_{MCV}}$ where the partial safety factor is 1.4.

CONCRETE PRY-OUT RESISTANCE [V_{Rd.co}]

- For static and quasi-static loadings.
- Only a single anchor is considered.
- No anchor spacing and edge distance influences.
- Loading applicable to dry and wet concrete.
- Concrete compressive strength C20/25 ($f_{ck,cube} = 25 \text{ N/mm}^2$).
- For non-cracked concrete.



ANCHOR SIZE		M8	M10	M12	M16	M20	M24	M27	M30
h _{ef,std}	[mm]	80	90	110	125	170	210	250	270
$V^0_{Rd,cp}$	[kN]	48.2	57.5	77.7	94.1	149.2	204.9	266.2	298.7

The design concrete pry-out resistance is derived from $V^0_{Rd,p} = V^0_{Rd,p} / \gamma_{Mp,\nu}$ where the partial safety factor is 1.5. The recommended load is derived from $V^0_{Rec,p} = V^0_{Rd,p} / \gamma_F$ where the partial safety factor is 1.4.

COMBINED TENSION & SHEAR

Combined Tension & Shear:
$$\frac{N_{sd}}{N_{Rd}} + \frac{V_{sd}}{V_{Rd}} \le 1.2$$

The resultant force must be satisfied to the above conditions. The designer must cross check the loading conditions, types of applied loads and substrate to ensure the recommended anchor is applicable to the actual site applications. This would avoid any design faults which commonly caused by inconclusive load requirements with respective to actual site conditions.



► INFLUENCING FACTORS - TENSION

INFLUENCE OF ANCHORAGE DEPTH $[\Psi_{h,N}]$

$$\psi_{h,N} = \frac{h_{act}}{h_{efstd}}$$

Limits:
$$h_{ef,min} \leq h_{act} \leq$$
 20 * d

INFLUENCE OF CONCRETE STRENGTH ON PULL-OUT AND CONCRETE CONE RESISTANCE $[\Psi_{g,n}]$

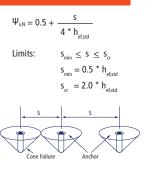
$$\psi_{\beta,N} = \left(\frac{f_{ck,cube}}{25} \right)^{-0}$$

$$\psi_{\beta,N} = \; (\frac{-\; f_{ck,cube}}{25})^{\quad \ \, 0.1} \qquad \qquad \text{Limits: 25 MPa} \; \leq \; f_{ck,cube} \; \leq \; 60 \; \text{MPa}$$

Concrete Strength Designation (ENV 206)		C 20/25	C 25/30	C 30/37	C 35/45	C 40/50	C 50/60
Concrete Cylinder Strength, f _{ck,cyl}	[MPa]	20	25	30	35	40	50
Concrete Cube Strength, f _{ck,cube}	[MPa]	25	30	37	45	50	60
Concrete Strength Factor, $\psi_{\beta,N}$		1.00	1.02	1.04	1.06	1.07	1.09

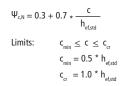
INFLUENCE OF ANCHOR SPACING $[\psi_{s,n}]$

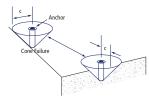
	- S,IV-							
Anchor Spacing 's' [mm]	M8	M10	M12	M16	M20	M24	M27	M30
40	0.63							
45	0.64	0.63						
55	0.67	0.65	0.63					
65	0.70	0.68	0.65	0.63				
85	0.77	0.74	0.69	0.67	0.63			
105	0.83	0.79	0.74	0.71	0.65	0.63		
125	0.89	0.85	0.78	0.75	0.68	0.65	0.63	
135	0.92	0.88	0.81	0.77	0.70	0.66	0.64	0.63
160	1.00	0.94	0.86	0.82	0.74	0.69	0.66	0.65
180		1.00	0.91	0.86	0.76	0.71	0.68	0.67
220			1.00	0.94	0.82	0.76	0.72	0.70
250				1.00	0.87	0.80	0.75	0.73
340					1.00	0.90	0.84	0.81
420						1.00	0.92	0.89
500							1.00	0.96
540								1.00
Critical Spacing 's _{cr} ' [mm]	160	180	220	250	340	420	500	540
Minimum Spacing 's _{min} ' [mm]	40	45	55	65	85	105	125	135



INFLUENCE OF EDGE DISTANCE $[\psi_{c,N}]$

Edge Distance 'c' [mm]	M8	M10	M12	M16	M20	M24	M27	M30
40	0.65							
45	0.69	0.65						
55	0.78	0.73	0.65					
65	0.87	0.81	0.71	0.66				
80	1.00	0.92	0.81	0.75				
85		0.96	0.84	0.78	0.65			
90		1.00	0.87	0.80	0.67			
105			0.97	0.89	0.73	0.65		
110			1.00	0.92	0.75	0.67		
125				1.00	0.81	0.72	0.65	
135					0.86	0.75	0.68	0.65
170					1.00	0.87	0.78	0.74
210						1.00	0.89	0.84
250							1.00	0.95
2710								1.00
Critical Edge Distance 'c _c ' [mm]	80	90	110	125	170	210	250	270
Minimum Edge Distance 'c _{min} ' [mm]	40	45	55	65	85	105	125	135







► INFLUENCING FACTORS - SHEAR

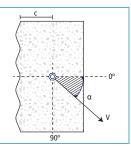
INFLUENCE OF CONCRETE STRENGTH ON CONCRETE EDGE SHEAR RESISTANCE $[\Psi_{g,v}]$

$$\psi_{\beta,V} = \sqrt{\frac{f_{ck,cube}}{25}} \hspace{1cm} \text{Limits: 25 MPa} \hspace{1cm} \leq \hspace{1cm} f_{ck,cube} \hspace{1cm} \leq \hspace{1cm} 60 \hspace{1cm} \text{MPa}$$

Concrete Strength Designation (ENV 206)		C 20/25	C 25/30	C 30/37	C 35/45	C 40/50	C 50/60
Concrete Cylinder Strength, f _{ck,cyl}	[MPa]	20	30	30	35	40	50
Concrete Cube Strength, f _{ck,cube}	[MPa]	25	30	37	45	50	60
Concrete Strength Factor, $\psi_{\beta,V}$		1.00	1.10	1.22	1.34	1.41	1.55

INFLUENCE OF SHEAR LOAD DIRECTION $[\Psi_{\alpha \nu}]$

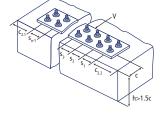
Load Type	Angle, α [°]	$\Psi_{\alpha,V}$
Oblique 0°	0° < α ≤ 15°	1.00
Oblique 30°	15° < α ≤ 37.5°	1.14
Oblique 45°	37.5° < α ≤ 52.5°	1.35
Oblique 60°	52.5° < α ≤ 67.5°	1.71
Oblique 90°	67.5° < α ≤ 90°	2.00



INFLUENCE OF ANCHOR SPACING AND EDGE DISTANCE ON CONCRETE EDGE SHEAR RESISTANCE $[\Psi_{sc,V}]$



$$\begin{split} & \psi_{sc,V} = \frac{c}{c_{min}} \ \ * \ \, \sqrt{\frac{c}{c_{min}}} & \text{for single anchor towards a concrete edge} \\ & \psi_{sc,V} = \frac{3c+s}{6c_{min}} \ \ * \ \, \sqrt{\frac{c}{c_{min}}} & \text{for two anchors when } s \leq 3c \\ & \psi_{sc,V} = \frac{3c+s_1+s_2+s_{n-1}}{3nc_{min}} \ \ * \ \, \sqrt{\frac{c}{c_{min}}} & \text{for multiple anchors when } s_1 \text{ to } s_{n-1} \leq 3c \text{ and } c_2 \geq 1.5c \end{split}$$



									c/	C _{min}							
۱ ۹	$\mu_{\sf sc,V}$	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0
Edge influ single	ience with anchor	1.00	1.31	1.66	2.02	2.41	2.83	3.26	3.72	4.19	4.69	5.20	5.72	6.27	6.83	7.41	8.00
	1.0	0.67	0.84	1.03	1.22	1.43	1.65	1.88	2.12	2.36	2.62	2.89	3.16	3.44	3.73	4.03	4.33
	1.5	0.75	0.93	1.12	1.33	1.54	1.77	2.00	2.25	2.50	2.76	3.03	3.31	3.60	3.89	4.19	4.50
	2.0	0.83	1.02	1.22	1.43	1.65	1.89	2.13	2.38	2.63	2.90	3.18	3.46	3.75	4.05	4.35	4.67
	2.5	0.92	1.11	1.32	1.54	1.77	2.00	2.25	2.50	2.77	3.04	3.32	3.61	3.90	4.21	4.52	4.83
	3.0	1.00	1.20	1.42	1.64	1.88	2.12	2.37	2.63	2.90	3.18	3.46	3.76	4.06	4.36	4.68	5.00
	3.5		1.30	1.52	1.75	1.99	2.24	2.50	2.76	3.04	3.32	3.61	3.91	4.21	4.52	4.84	5.17
	4.0			1.62	1.86	2.10	2.36	2.62	2.89	3.17	3.46	3.75	4.05	4.36	4.68	5.00	5.33
	4.5				1.96	2.21	2.47	2.74	3.02	3.31	3.60	3.90	4.20	4.52	4.84	5.17	5.50
	5.0					2.33	2.59	2.87	3.15	3.44	3.74	4.04	4.35	4.67	5.00	5.33	5.67
	5.5						2.71	2.99	3.28	3.57	3.88	4.19	4.50	4.82	5.15	5.49	5.83
	6.0						2.83	3.11	3.41	3.71	4.02	4.33	4.65	4.98	5.31	5.65	6.00
s/c _{min}	6.5							3.24	3.53	3.84	4.16	4.47	4.80	5.13	5.47	5.82	6.17
	7.0								3.67	3.98	4.29	4.62	4.95	5.29	5.63	5.98	6.33
	7.5									4.11	4.43	4.76	5.10	5.44	5.79	6.14	6.50
	8.0										4.57	4.91	5.25	5.59	5.95	6.30	6.67
	8.5											5.05	5.40	5.75	6.10	6.47	6.83
	9.0											5.20	5.55	5.90	6.26	6.63	7.00
	9.5												5.69	6.05	6.42	6.79	7.17
	10.0													6.21	6.58	6.95	7.33
	10.5														6.74	7.12	7.50
	11.0															7.28	7.67
	11.5																7.83
	12.0																8.00

(Design Load Approach with BS8110 Bond Strength Method)

Concrete Compressive Strength: $f_{ck,cube} = 25 \text{ N/mm}^2$

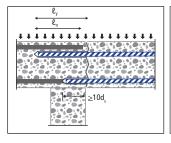
Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40
Design Steel Resistance, N _{Rd,s}	[kN]	31.4	45.2	80.4	125.7	196.4	321.7	502.7
Design Bond Stress, τ_{Rd}	[N/mm ²]	7.2	7.8	8.1	7.3	7.3	7.3	7.2
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52
Bar Spacing, s	[mm]	50	65	80	100	125	160	200
Edge Distance, c	[mm]	40	40	40	50	65	80	100
L _{b,rqd} / Rebar φ		14	13	12	14	14	14	14
Anchorage Length, L _b [mm]				Design Tensi	e Bonding Capa	city, N _{Rd} [kN]		
100		22.6						
120		27.1	35.3			"Minimum de	pth to develop	
140		31.4	41.2			full stee	el shear"	
160			45.2	65.2				
175				71.3				
200				80.4	91.7			
225					103.2			
250					114.7	143.4		
275					125.7	157.7		
320						183.5	234.9	
345						196.4	253.2	
400							293.6	362.0
440							321.7	398.2
560								502.7
Length to Develop Steel Yield, $L_{b,rqd}$ [mm]		139	154	197	274	343	438	556

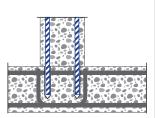
- 1) Safety factor for design tensile steel resistance: $\gamma_{Ms,N} = 1.15$ (based on steel yield strength of 460 N/mm²).
- Safety factor for design tensile pull-out resistance: Y_{McN} = 1.8
 Loading applicable to non-cracked concrete with design comply in accordance to BS8110.
- 4) Safety factor for design tensile concrete cone resistance: $\gamma_{Mc,N}=1.5$ Minimum spacing shall be 4d $_s$ bar to bar or 5d $_s$ centre-to-centre.
- 6) Minimum edge distance shall be 2d bar to bar or 2.5d centre-to-centre.

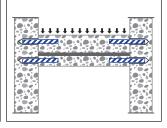
TEST CERTIFICATIONS

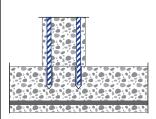
1) Tested to SIRIM QAS to BS 5950 Part 1 for studs and rebars.

SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.



(Design Load Approach with BS8110 Bond Strength Method)

Concrete Compressive Strength: $f_{ck,cube} = 30 \text{ N/mm}^2$

Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40	
Design Steel Resistance, N _{Rd,s}	[kN]	31.4	45.2	80.4	125.7	196.4	321.7	502.7	
Design Bond Stress, $ au_{Rd}$	[N/mm ²]	7.3	8.0	8.3	7.4	7.4	7.4	7.3	
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52	
Bar Spacing, s	[mm]	50	65	80	100	125	160	200	
Edge Distance, c	[mm]	40	40	40	50	65	80	100	
L _{b,rqd} / Rebar φ		14	13	12	13	13	13	14	
Anchorage Length, L _b [mm]				Design Tensil	e Bonding Capa	city, N _{Rd} [kN]			
100		23.1							
120		27.7	36.0			"Minimum de	pth to develop		
140		31.4	42.0			full steel shear"			
160			45.2	66.5					
180				74.8					
200				80.4	93.6				
250					117.0	146.2			
270					125.7	157.9			
320						187.2	239.6		
340						196.4	254.5		
400							299.5	369.2	
430							321.7	396.9	
550								502.7	
Length to Develop Steel Yield, L _{b,rqd} [mm]		136	151	194	269	336	430	545	

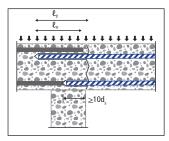
- Safety factor for design tensile steel resistance: γ_{Ms,N} = 1.15 (based on steel yield strength of 460 N/mm²).
 Safety factor for design tensile pull-out resistance: γ_{Ms,N} = 1.8
 Loading applicable to non-cracked concrete with design comply in accordance to BS8110.

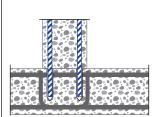
- 4) Safety factor for design tensile concrete cone resistance: γ_{Mc.N} = 1.5
 5) Minimum spacing shall be 4d_s bar to bar or 5d_s centre-to-centre.
 6) Minimum edge distance shall be 2d_s bar to bar or 2.5d_s centre-to-centre.

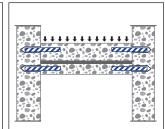
TEST CERTIFICATIONS

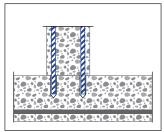
1) Tested to SIRIM QAS to BS 5950 Part 1 for studs and rebars.

SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.



(Design Load Approach with BS8110 Bond Strength Method)

Concrete Compressive Strength: f_{ck,cube} = 35 N/mm²

Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40
Design Steel Resistance, N _{Rd,s}	[kN]	31.4	45.2	80.4	125.7	196.4	321.7	502.7
Design Bond Stress, τ_{Rd}	[N/mm ²]	7.4	8.1	8.4	7.5	7.5	7.5	7.4
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52
Bar Spacing, s	[mm]	50	65	80	100	125	160	200
Edge Distance, c	[mm]	40	40	40	50	65	80	100
L _{b,rqd} / Rebar φ		13	12	12	13	13	13	13
Anchorage Length, L _b [mm]				Design Tensil	e Bonding Capa	city, N _{Rd} [kN]		
100		23.4						
120		28.1	36.5			"Minimum de	pth to develop	
140		31.4	42.6				el shear"	
160			45.2	67.4				
180				75.8				
200				80.4	94.9			
250					118.6	148.3		
265					125.7	157.2		
320						189.8	242.9	
335						196.4	254.3	
400							303.6	374.3
425							321.7	397.7
500								467.9
540								502.7
Length to Develop Steel Yield, L _{b,rqd} [mm]		134	149	191	265	331	424	537

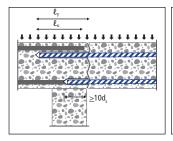
- Safety factor for design tensile steel resistance: γ_{Ms,N} = 1.15 (based on steel yield strength of 460 N/mm²).
 Safety factor for design tensile pull-out resistance: γ_{Ms,N} = 1.8
 Loading applicable to non-cracked concrete with design comply in accordance to BS8110.

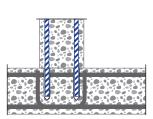
- Safety factor for design tensile concrete cone resistance: $\gamma_{McN} = 1.5$ Minimum spacing shall be 4d_c bar to bar or 5d_c centre-to-centre.
- 6) Minimum edge distance shall be 2d bar to bar or 2.5d centre-to-centre.

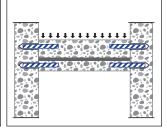
TEST CERTIFICATIONS

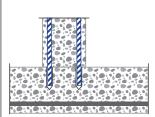
1) Tested to SIRIM QAS to BS 5950 Part 1 for studs and rebars.

SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.



(Design Load Approach with BS8110 & ACI 318 Concrete Splitting Criteria)

Concrete Compressive Strength: f_{ck,cube} = 25 N/mm²

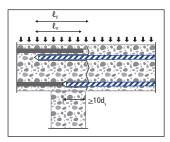
Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40
Design Steel Resistance, N _{Rd,s}	[kN]	34.4	49.6	88.1	137.6	215.1	352.4	550.6
Splitting Bond Stress, $ au_{\mathrm{sp,d}}$	[N/mm ²]	3.49	3.49	3.49	3.25	2.80	2.80	2.80
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52
Bar Spacing, s	[mm]	50	60	80	100	125	160	200
Edge Distance, c	[mm]	40	40	40	50	65	80	100
L _{b,rqd} / Rebar φ		31	31	31	34	39	39	39
Anchorage Length, L _b [mm]			Desig	n Tensile Pull-Ou	t / Concrete Con	ne Resistance, N _R	kN]	
100		11.0						
120		13.2	15.8		"	Minimum dept		ull
160		17.5	21.1	28.1		steel s	shear"	
200		21.9	26.3	35.1	40.8			
250		27.4	32.9	43.9	51.1	55.0		
300		32.9	39.5	52.6	61.3	66.0		
320		34.4	42.1	56.1	65.4	70.4	90.1	
400			49.6	70.2	81.7	88.0	112.6	140.8
450				79.0	91.9	99.0	126.7	158.4
500				88.1	102.1	110.0	140.8	176.0
600					122.5	132.0	168.9	211.1
675					137.6	148.5	190.0	237.5
750						165.0	211.1	263.9
980						215.1	275.9	344.9
1000							281.5	351.9
1250							352.4	439.9
1400								492.7
1565								550.6
Length to Develop Steel Yield, $L_{b,rqd}$ [mm]		314	377	502	674	978	1,252	1,565

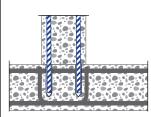
- 1) Design tensile steel resistance: $N_{\text{Nd,S}} = f_y * A_s / \gamma_{Ms,N}$ where $\gamma_{Ms,N} = 1.05$ (based on steel yield of 460 N/mm²). 2) Design value complied in accordance to BS8110 and ACI 318 concrete splitting criteria.
- 3) Minimum spacing shall be 4d_s bar to bar or 5d_s centre-to-centre.
- 4) Minimum edge distance shall be 2d_s bar to bar or 2.5d_s centre-to-centre.
- 5) Applicable to dry and wet concrete application.
- 6) Design value based on non-cracked concrete.

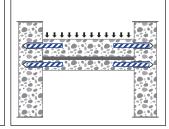
TEST CERTIFICATIONS

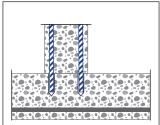
1) Tested to SIRIM QAS to BS 5950 Part 1 for studs and rebars.

SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.



(Design Load Approach with BS8110 & ACI 318 Concrete Splitting Criteria)

Concrete Compressive Strength: $f_{ck,cube} = 30 \text{ N/mm}^2$

Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40
Design Steel Resistance, N _{Rd,s}	[kN]	34.4	49.6	88.1	137.6	215.1	352.4	550.6
Splitting Bond Stress, $ au_{sp,d}$	[N/mm ²]	3.91	3.91	3.91	3.63	3.13	3.13	3.13
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52
Bar Spacing, s	[mm]	50	60	80	100	125	160	200
Edge Distance, c	[mm]	40	40	40	50	65	80	100
L _{ь,rqd} / Rebar ф		28	28	28	30	35	35	35
Anchorage Length, L _b [mm]			Desig	n Tensile Pull-Ou	t / Concrete Cor	e Resistance, N	[kN]	
100		12.3						
120		14.7	17.7		"	Minimum dept	h to develop f	ull
160		19.7	23.6	31.5		steel	shear"	
200		24.6	29.5	39.3	45.6			
250		30.7	36.9	49.1	57.0	61.5		
275		33.8	40.5	54.1	62.7	67.6		
280		34.4	41.3	55.0	63.9	68.8		
320			47.2	62.9	73.0	78.7	100.7	
335			49.6	65.8	76.4	82.4	105.4	
400				78.6	91.2	98.3	125.9	157.4
450				88.1	102.6	110.6	141.6	177.0
525					119.8	129.1	165.2	206.5
605					137.6	148.7	190.4	238.0
750						184.4	236.0	295.0
875						215.1	275.4	344.2
950							299.0	373.7
1120							352.4	440.6
1300								511.4
1400								550.6
Length to Develop Steel Yield, L _{b,rqd} [m	ım]	280	336	448	603	875	1,120	1,400

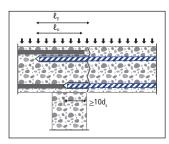
- 1) Design tensile steel resistance: $N_{Rd,s} = f_y^* * A_s / \gamma_{MS,N}$ where $\gamma_{MS,N} = 1.05$ (based on steel yield of 460 N/mm²).

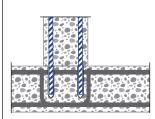
 2) Design value complied in accordance to BS8110 and ACI 318 concrete splitting criteria.
- 3) Minimum spacing shall be 4d, bar to bar or 5d, centre-to-centre.
- 4) Minimum edge distance shall be 2d, bar to bar or 2.5d, centre-to-centre.
- 5) Applicable to dry and wet concrete application.
- 6) Design value based on non-cracked concrete.

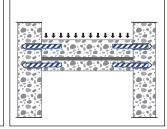
TEST CERTIFICATIONS

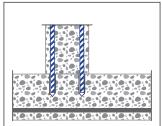
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SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.



(Design Load Approach with BS8110 & ACI 318 Concrete Splitting Criteria)

Concrete Compressive Strength: $f_{ck,cube} = 35 \text{ N/mm}^2$

Rebar Size, d _s		ф10	ф12	ф16	ф20	ф25	ф32	ф40
Design Steel Resistance, N _{Rd,s}	[kN]	34.4	49.6	88.1	137.6	215.1	352.4	550.6
Splitting Bond Stress, $ au_{ ext{sp,d}}$	[N/mm ²]	4.17	4.17	4.17	3.88	3.34	3.34	3.34
Drilled Hole Diameter, d _o	[mm]	13 ~ 14	15 ~ 16	20 ~ 22	25 ~ 28	30 ~ 32	40 ~ 42	50 ~ 52
Bar Spacing, s	[mm]	50	60	80	100	125	160	200
Edge Distance, c	[mm]	40	40	40	50	65	80	100
L _{b,rqd} / Rebar φ		26	26	26	28	33	33	33
Anchorage Length, L _b [mm]			Desig	n Tensile Pull-Ou	t / Concrete Cor	e Resistance, N _R	kN]	
100		13.1						
120		15.7	18.9		"	Minimum dept	h to develop f	ıll
160		21.0	25.2	33.5		steel s		
200		26.2	31.4	41.9	48.8			
250		32.8	39.3	52.4	61.0	65.6		
265		34.4	41.7	55.6	64.6	69.5		
300			47.2	62.9	73.1	78.7		
320			49.6	67.1	78.0	84.0	107.5	
375				78.6	91.4	98.4	125.9	
400				88.1	97.5	104.9	134.3	167.9
450					109.7	118.1	151.1	188.9
565					137.6	148.2	189.7	237.2
700						183.6	235.1	293.8
820						215.1	275.4	344.2
900							302.2	377.8
1050							352.4	440.8
1100								461.7
1200								503.7
1310								550.6
Length to Develop Steel Yield, L _{b,rqd} [mm]	263	315	420	565	820	1,049	1,312

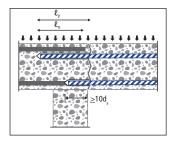
- Design tensile steel resistance: N_{Rd,s} = f_y * A_s / γ_{Ms,N} where γ_{Ms,N} = 1.05 (based on steel yield of 460 N/mm²).
 Design value complied in accordance to BS8110 and ACI 318 concrete splitting criteria.
 Minimum spacing shall be 4d_s bar to bar or 5d_s centre-to-centre.
 Minimum edge distance shall be 2d_s bar to bar or 2.5d_s centre-to-centre.
 Applicable to dry and wet concrete application.

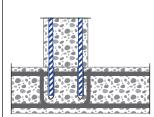
- 6) Design value based on non-cracked concrete.

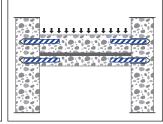
TEST CERTIFICATIONS

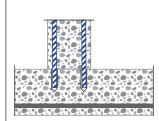
1) Tested to SIRIM QAS to BS 5950 Part 1 for studs and rebars.

SUGGESTED APPLICATIONS









Overlap joints for slabs and beams or foundation column or wall; rebar connection for simply supported slabs or beams; shear connector or compression component joints.





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